Wednesday, 28/05/2008 8:20:10 AM

Melanie Fauteux User:

Process Sheet

: SMALL /MED FAB

: CU-DAR001 Dart Helicopters Services Customer

Job Number : 39530 : 12943 **Estimate Number**

P.O. Number

Prsht Rev.

: 28/05/2008 This Issue

: NC

First Issue : //

: 38107 **Previous Run**

Written By

Checked & Approved By

Comment

S.O. No. :

Type

: Est Rev:A New Issue 07-07-12 JLM

Additional Product

Job Number:

Seq. #:

2.0

Machine Or Operation:

DC 1.0

Photocopy bluefile & type labels per PPP D412-698-023

PACKAGING 1

PACKAGING RESOURCE #1

CHG001

Description:

DOCUMENT CONTROL

Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D355211

Gas Spring

Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

CARBON STEEL GAS SPRING

Batch:

D3594041 Door Doubler Assembly

Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Door doubler ass'y

Batch:

D3594043 5.0

Floor Doubler Assembly, LH

Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Floor doubler ass'y LH

Batch:



Drawing Name

: AUTOMATIC DOOR OPENER KIT

: D412698023 Part Number

: IIN D412-698 REV D **Drawing Number**

: N/A Project Number : D **Drawing Revision**

Material

: 30/05/2008 **Due Date**

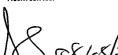
Qty:

10 Um: Each





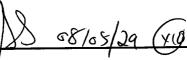






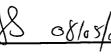


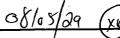


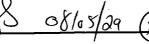












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Date: Wednesday, 28/05/2008 8:20:10 AM User: Melanie Fauteux **Process Sheet** Drawing Name: AUTOMATIC DOOR OPENER KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: D412698023 Jöb Number: 39530 Job Number: Description: Seq. #: Machine Or Operation: Floor Doubler Assembly, RH D3594044 6.0 1.0000 Each(s)/Unit Total: 10.0000 Each(s) Comment: Qty.: Floor doubler ass'y RH Batch: D36221 7.0 20.0000 Each(s) Comment: Qty.: 2.0000 Each(s)/Unit Total: **BALL STUD** 40 Batch: 8.0 AN960JD516L Washer Comment: Qty.: 20.0000 Each(s) 2.0000 Each(s)/Unit Total: Washer Batch: INSPECT 100% KITS FOR COMPLETENESS QC4 9.0 Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING RESOURCE #1 10.0 PACKAGING Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-698-023 Location: FINAL INSPECTION/W/O RELEASE 11.0 QC21 08/06/03/ Comment: FINAL INSPECTION/W/O RELEASE 4 08.06.03 Job Completion